

# Thank you for choosing Maudis

Before using your new sauna, please read this manual carefully.

## PREPARING THE FOUNDATION

The foundation for the sauna must be even and load-bearing. The sauna's construction is strong and stable, so the foundation can be made of concrete blocks, stones, timber boards, a terrace, or pavement. Damages caused by an uneven foundation are not covered under the warranty. Avoid placing the sauna directly on grass or soft ground. Vegetation can obstruct airflow, retain moisture, and speed up rotting.

## INSTALLING THE SAUNA

Fully assembled saunas are ready to use once placed in the desired spot. You only need to prepare the heater for use.

- An electric heater comes uninstalled. The customer is responsible for hiring a qualified electrician to connect the electric heater to the main power source. Please note that the internal cables inside the sauna are only for lighting. The electrician must install a separate cable for the electric heater.
- A wood-burning heater is usually already installed in the sauna. You only need to assemble and secure the chimney modules, then place the stones on the heater.

### Chimney installation ↓

Scan and watch how to install a sauna chimney!

Mounting Harvia chimney through the roof



Mounting single wall chimney through the wall



### Watertank installation ↓

Scan and watch how to install a water tank on the chimney!

Water tank mounted on the chimney



#### Important notes

The seller is not responsible for products complying with the requirements issued by local authorities, and customers must check these requirements before purchase.

# HEATING THE SAUNA

## Wood-Burning Heaters

- For first-time use, burn the wood in the heater for about one hour with the sauna doors open to burn off any residual dirt or paint. Expect more smoke than usual, which is normal.
- Use only high-quality, dry wood, preferably in smaller pieces, to ensure fast heating. Low-quality or large pieces of wood can significantly increase heating time.
- Adjust the intensity of the fire by controlling airflow: more air will increase the burn rate, while less air will slow it down.
- Maintain a steady fire. If the fire is too small, heating will take much longer. If it is too strong, it may increase the risk of damage or accidents.
- Regularly remove ashes to maintain proper airflow and efficiency.
- To clean the stove, wipe off dust and dirt using a damp cloth.
- Regularly sweep the chimney and connection pipes, especially if the stove has not been used for some time.
- Rearrange the sauna stones once a year. Remove any disintegrated stones and replace them with new ones.
- Only use clean household water for throwing onto the sauna stones. Water containing salt, lime, iron, or humus may corrode the stove prematurely. Avoid using seawater, as it corrodes the stove rapidly.

## Electric Heaters

- Follow the manufacturer's user manual when connecting and using the heater.
- Arrange sauna stones properly, ensuring they are not packed too tightly to allow good airflow for even heat distribution.
- Ensure proper ventilation in the sauna to maintain consistent air circulation and heat distribution.
- Use water sparingly as per the manufacturer's instructions, and avoid splashing to prevent damage to the heater elements.
- Regularly check the heater and stones for wear or damage, and replace stones as needed to maintain efficiency.
- If any issues arise, consult an electrician before attempting any repairs or modifications.



## SAFETY

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Pay close attention to fire safety when planning the sauna's location. Do not place the sauna too close to buildings or other flammable structures to minimize fire risk.

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The sauna owner is responsible for ensuring proper fire safety and compliance with local fire safety regulations.

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Ensure children's safety both inside the sauna and nearby. Be aware of slippery surfaces, especially in freezing temperatures.

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It's recommended to enjoy sauna sessions with others, not alone.

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Limit your sauna session to a maximum of 15–20 minutes.

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Stay hydrated – drink plenty of water before and after using the sauna.

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Avoid alcohol consumption in the sauna and refrain from using it immediately after eating a large meal or intense exercise.

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After your sauna session, cool down gradually by taking a cold shower.

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Avoid using the sauna if you are pregnant, have heart problems, or have other health-related issues.

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If you start to feel dizzy, sleepy, or uncomfortable, leave immediately and cool down in fresh air.

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## EXTERIOR AND INTERIOR CARE

### Exterior care

Saunas are usually delivered painted. For unpainted saunas, we recommend treating the exterior wood with a high-quality, weather-resistant wood stain to protect it from the elements. Reapply the treatment every couple of years, depending on exposure to sun and rain.

### Interior care

- For the interior, use a sauna-safe wood cleaner to remove dirt, oils, or sweat stains. Avoid strong chemicals that could affect the wood's natural smell and texture.
- Avoid using harsh cleaning tools (like steel wool) that could scratch the surface of the wood.
- Ventilate the sauna after each use by leaving the ceiling ventilation open. This ensures proper airflow and helps dry the interior wood surfaces.
- The wood inside the sauna is exposed to heat and humidity, so it's important to let it breathe. After each use, wipe down the walls and benches with a clean, dry towel.
- Consider treating the interior wood with a special sauna oil or wax to enhance its natural beauty and to protect it against wear while maintaining its aroma and appearance.
- Thanks to the gaps between the floorboards, you can wash the sauna with a water stream, allowing proper water drainage.

By properly caring for both the exterior and interior of your sauna, you'll ensure its durability and preserve the relaxing, fresh atmosphere for years to come.

## WARRANTY

The seller offers a 24-month manufacturing warranty against production defects, starting from the date of delivery. The warranty does not cover wooden components. Heaters come with warranties from their respective manufacturers.

**Note** Commercial use of the sauna is covered by a 3-month warranty.

### The warranty does not cover the following

#### Natural characteristics of wood

- Knots, minor cracks, and color variations in the raw spruce wood.
- Expansion, contraction, or warping due to natural wood behavior.
- Resin leakage or minor sap spots.

#### Aging and wear

- Surface scratches, dents, or general aging of the materials.
- Discoloration or fading from UV exposure.
- Wear on accessories like door handles, hinges, or seating.

#### Maintenance and care issues

- Mold, mildew, or rot due to lack of proper maintenance or insufficient ventilation.
- Damage resulting from failure to clean and maintain the sauna according to care guidelines.

#### Structural and installation concerns

- Misalignment or structural instability caused by improper foundation or placement on uneven ground.
- Changes made to the structure, such as drilling, cutting, or adding non-approved parts.
- Overloading weight capacity on benches, shelves, or other structural components.

#### Environmental and external factors

- Damage caused by insects, rodents, or other pests, including failure to implement proper pest control measures.

#### Heater and equipment issues

- Heater malfunctions due to improper installation, voltage issues, or failure to use a certified professional installer.
- Damage resulting from the use of unauthorized sauna heaters or non-approved equipment.

For warranty claims, contact the seller. Defective components will typically be replaced within 30 days of proper notification. Defective components must be returned to the dealer for replacement. The buyer is responsible for transportation costs, and the cost of delivering replacement parts will not exceed the original delivery cost of the sauna.



## GET IN TOUCH!

Our goal is to provide with the best quality of products along with comprehensive advices from our team. Feel free to pick up the phone or email us with any questions you have and we will be glad to help.

+37061642323

sales@maudis.eu

@maudis\_hottub\_saun\_cabin

@maudis\_hottub\_sauna\_cabin

SCAN ME  
www.maudis.eu

